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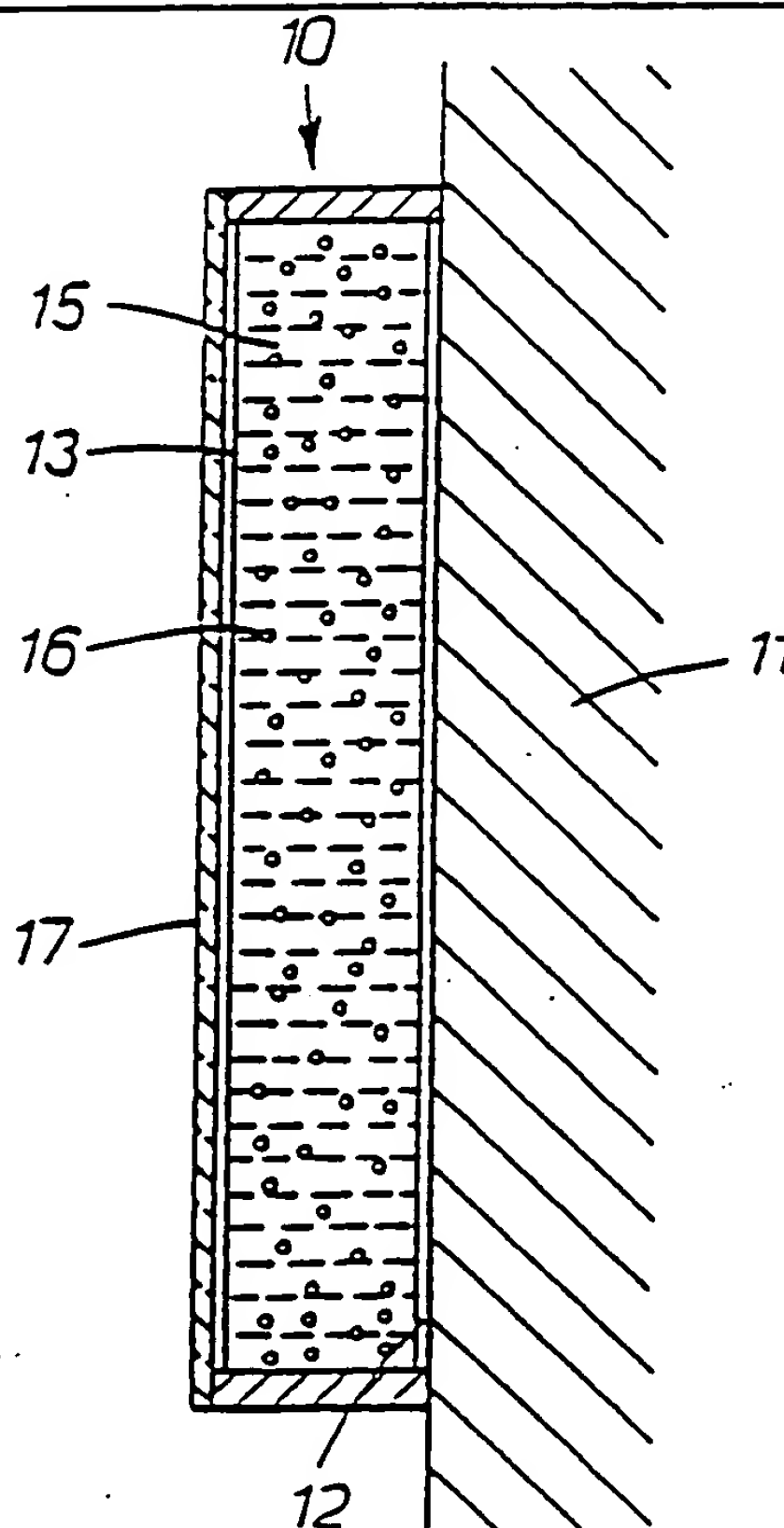
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With international search report.

(54) Title: DISPLAY DEVICE

(57) Abstract

An electrophoretic display device utilizes transparent spheres (16) whose diameter is similar to that of visible light in place of the conventional pigment particles whereby to enhance the retro-reflective effect of the device. The spheres (16) may be glass or plastics or a combination of both with a specific gravity similar to that of the suspension medium (15) in which they are contained.



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DISPLAY DEVICE

The present invention relates to display devices and more particularly to electrophoretic or dielectricphoretic display devices.

Electrophoretic display devices are known and  
5 a feature of these devices is that they are passive, i.e. they do not emit light rather they reflect or transmit incident light.

An object of the present invention is to  
provide an electrophoretic or dielectricphoretic  
10 display device with enhanced reflectance in the direction of illumination.

In order that the present invention be more readily understood, an embodiment thereof will now be described by way of example with reference to the  
15 accompanying drawing which shows a cross-section through an electrophoretic display device.

An electrophoretic display device 10 comprises a non-conductive substrate 11 to which is applied an electrode 12 and an electrode 13 spaced from  
20 the electrode 12. The space between the electrode 12 and the electrode 13 is filled by a liquid material 15 containing small particles 16. When an electric field is applied across the space by a voltage applied to the electrode 12 and electrode 13, the particles migrate to  
25 either the electrode 12 or the electrode 13. Either or

both of the electrodes 12, 13 can be an array so as to produce any desired pattern depending on the disposition and shape of the or each array.

In this embodiment, the device is designed for viewing in the direction of the arrow A in which case the electrode 13 will be formed of a transparent material and provided with a transparent protective cover 17.

The particles 16 are specifically selected for their reflective properties and it has been found that they should be optically transparent in at least part of the visible spectrum. Further, they should have a diameter similar to or larger than the wavelength of visible light, e.g. from 0.5 to 20 microns. It is advantageous if they have a specific gravity similar to that of the liquid material so that they exhibit neutral buoyancy in the liquid material and can move relatively easily under the action of an electric field.

These two desiderata point to glass or plastics particles being used. A combination of glass and plastics is also possible such as glass coated with plastics. The preferred plastics are polyamide, polyimide, polyester, polypropylene or polycarbonate.

Preferably the particles are spherical but may be either solid or hollow spheres. The refractive index of the material of the spheres should preferably be higher than that of the liquid material. Such particles are known to exhibit good reflectance in the direction of illumination.

The electrophoretic activity can be enhanced by adding a surfactant to the liquid material and/or by forming electrets within the particles.

The above construction may be used as an addressable sign such as a road sign, a warning display or an information panel and has the additional advantages that dye absorption on reflective glass particles would



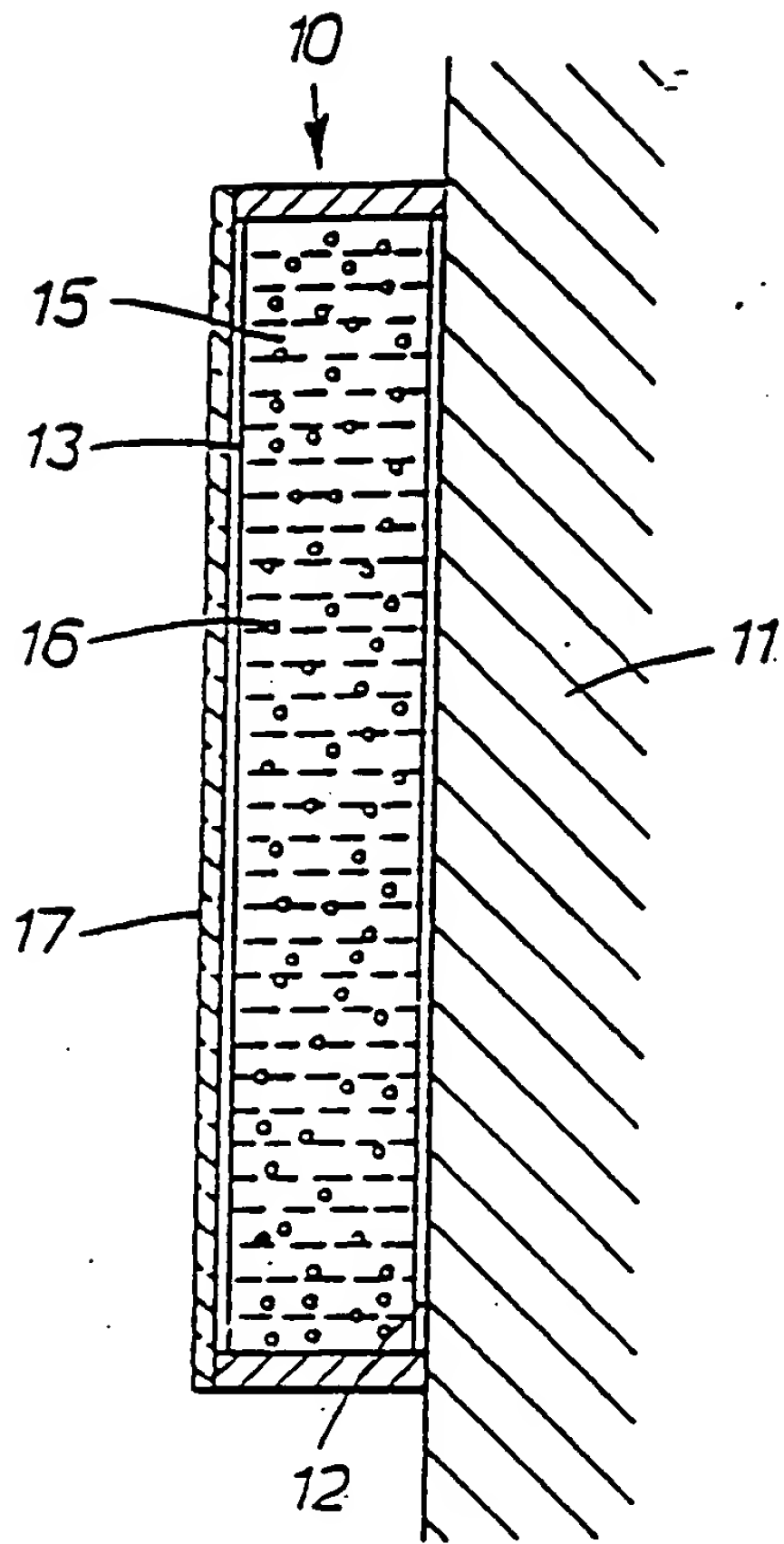
be lower than absorption on conventional organic pigments. This provides increased perceived contrast. Also, chemical and light-induced degradation is lower for glass particles than for organic pigments. Thus, 5 the life of the device would be increased.

With glass particles, it may be necessary to process them so that they exhibit an electrophoretic effect. A number of processes are available such as exposing molten glass to an electrical discharge and 10 cooling the glass to trap charged particles in the glass matrix. Alternatively, glass at room temperature could be exposed to ionizing radiation such as cathode rays or X-rays to form charged particles in the glass. Both these processes form electrets but it is also 15 possible to activate the surface of the glass particles chemically and then coat the particles with long chain molecules to cause a charge to be present.

CLAIMS:

1. A display device comprising spaced electrodes and electrophoretically active particles in a liquid suspension medium disposed between said electrodes, the particles having a refractive index greater than that of the suspension medium characterised in that the particles are transparent to light in at least part of the visible spectrum and have an external diameter similar to or larger than the wavelength of visible light.
2. A display device according to claim 1, characterised in that the particles are spheres and are of glass or plastics materials or a combination thereof.
3. A display device according to claim 1 or 2, characterised in that the particles are hollow.
4. A display device according to claim 1, 2 or 3, characterised in that the particles have a specific gravity similar to that of the suspension medium.
5. A display device according to any one of the preceding claims characterised in that the particles include electrets to enhance the electrophoretic activity.
6. A display device according to any one of the preceding claims, characterised in that the liquid suspension medium includes a surfactant to enhance the electrophoretic activity.

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## III. DOCUMENTS CONSIDERED TO BE RELEVANT (CONTINUED FROM THE SECOND SHEET)

Category	Citation of Document, with indication, where appropriate, of the relevant passages	Relevant to Claim No. 1
	"Developments in electrophoretic displays", see pages 243-254, in particular page 244, paragraph B and page 245, paragraph III --	1,6
A	US, A, 2792752 (A.J. MONCRIEFF-YEATES et al.) May 21, 1957, see column 4, line 24 and claim 1 --	1,2
A	US, A, 3972715 (K. OKUMURA) August 3, 1976, see column 6, lines 18-20 and claim 1 --	5
A	Optics Communications, volume 15, no. 2, October 1975 (Amsterdam, NL) T. Yoshimura et al. "The spectral profile of light scattered by particles in electrophoretic movement", see pages 277-280 --	2
A	GB, A, 1442360 (SECRETARY OF STATE FOR DEFENCE) July 14, 1976 --	1,2
A	US, A, 3169163 (H. Nassenstein) February 9, 1965 --	1
A	US, A, 3782932 (V. TULAGIN) January 1, 1974 -----	1



# INTERNATIONAL SEARCH REPORT

International Application No PCT/GB 82/00059

<b>I. CLASSIFICATION OF SUBJECT MATTER</b> (If several classification symbols apply, indicate all) : According to International Patent Classification (IPC) or to both National Classification and IPC IPC <sup>3</sup> : G 02 F 1/19		
<b>II. REFS SEARCHED</b> Minimum Documentation Searched :		
Classification System :	Classification Symbols :	
IPC <sup>3</sup>	G 02 F 1/19; G 03 G 17/04	
Documentation Searched other than Minimum Documentation to the Extent that such Documents are Included in the Fields Searched :		
<b>III. DOCUMENTS CONSIDERED TO BE RELEVANT</b> :		
Category :	Citation of Document, 14 with indication, where appropriate, of the relevant passages 15	Relevant to Claim No. 16
Y	US, A, 3954465 (J.B. WELLS et al.) May 4, 1976, see column 2, lines 50-51; column 3, lines 50-51; column 4, lines 15-18	1,2,4
Y	EP, A1, 0023741 (PHILIPS) February 11, 1981, see page 2, line 32 - page 3, line 21; page 10, lines 18-27	1
Y	US, A, 4126528 (A. CHIANG) November 21, 1978, see column 1, line 34 - column 2, line 35	1,2,4
A		3
Y	L'Onde Electrique, volume 59, no. 10, October 1979 (Paris, FR) J.L. Ploix et al "Afficheurs par électrophorèse" see pages 65-69, in particular page 66, right-hand column	1
A	see paragraph III	4,6
A	Proceedings of the SID, volume 18, no. 3/4, 1977 (Los Angeles, US) I. Ota et al.	
./.		
* Special categories of cited documents: 13 "A" document defining the general state of the art which is not considered to be of particular relevance "E" earlier document but published on or after the international filing date "L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another claim or other special reason (as specified) "O" document referring to an oral disclosure, use, exhibition or other means "P" document published prior to the international filing date but later than the priority date claimed "T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention "X" document of particular relevance: the claimed invention cannot be considered novel or cannot be considered to involve an inventive step "Y" document of particular relevance: the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such docu- ments, such combination being obvious to a person skilled in the art "Z" document member of the same patent family		
<b>IV. CERTIFICATION</b>		
Date of the Actual Completion of the International Search : <div style="text-align: center; font-size: 1.2em;">May 18, 1982</div>		Date of Mailing of this International Search Report : <div style="text-align: center; font-size: 1.2em;">June 10, 1982</div>
International Searching Authority :		Signature of Authorized Officer :

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